

Dental Casting Wax Resin 3D Printing Material

RF-ZZ-07



- Easy to mold
- High precision
- Clean burn-out
- Support OEM/ODM services



Specifically developed for digital stent embedding casting, used for the production of casting blanks in precision casting technology. Traditional wax embedded casting of denture steel supports has always faced problems such as low production efficiency, complex processes, and high labor costs. Dental casting resin, with its fast and reliable combustion and no residual ash, ensures a perfect fit of the casting product.

Applications:	Dental model	Color:	Green	Material:	Resin
Applicable printer type:	DLP and LCD 3D printer		Characteristics:	Good hardness, Castable Dimensional stability	

Physical properties	Testing method	Typical value
Density	ASTM D792	1.05-1.15 g/cm3
Viscosity	ASTM D445	100-200 mPa ·s
Hardness	ASTM D2240	87-90 ShoreD

Mechanical properties		
Heating temperature	-----	850-1000 °C
Residual ash content	-----	<0.1 %
Flexural Strength	ASTM D790	90 MPa
Flexural Modulus	ASTM D790	1300 MPa

Note: above parameters are for reference only. The performance of cured materials will be affected by factors such as equipment, environment, parameter settings, post-processing methods, and testing methods, which will cause differences. Please contact us for professional advice.

Print parameters

Representative Machine	Exposure Time/s	Bottom Exposure Time/s	Bottom Layer Count	Lift Distance /mm	Lift Speed /mm • min-1	Retract Speed /mm • min-1
Phrozen sonic mini 8K S	6	25	3	4+4	60+180	180+60
Elegoo saturn 4 Ultra	5	25	3	Default standard parameters of the device		
Elegoo saturn 3 Ultra	5	25	3	4+4	120+240	120+240
Creality HALOT-MAGE Pro	2	20	3	8+2	120+240	240+180
Anycubic Photon Mono 4 Ultra	5	25	3	4+4	120+240	240+120
Anycubic Photon Mono M7 Pro	4	20	3	4+4	120+180	180+120

Note: The list's brands are solely owned by the respective brand owners. Here is only description provided

Post-Processing Procedure and Note

- 1.The model can be cleaned using isopropyl alcohol in the ultrasonic cleaning machine, and try not to use high-frequency shock or force brushing the model to avoid damage to the surface details of the model.
- 2.Thoroughly blow the model dry with a hair dryer or the like;
- 3. It is recommended to remove the support for model with supports first, and then post-cure treatment. If you remove the supports after it' s been post-cured , it will easily cause damage to the contact surface of the support point;
- 4. For some occasions where certain toughness is required, you can choose to cure with UV lamp for 5 minutes. The printed parts should be kept in a cool dry place.

Safety Precautions

- 1.Eye Contact: Immediately flush with plenty of clean water (under eye lids) for at least 20 minutes. Hold eyelids apart to ensure flushing. Washing within one minute of contact is essential to achieve maximum effectiveness. Seek medical attention immediately.
- 2.Skin Contact:Remove contaminated clothing and rinse contact area thoroughly with soap and water.
- 3.3D resin is not approved for use with food, drink, or medical application on the human body
- 4.For additional information please see the Material Safety Data Sheet.

Safety Precautions

Please store in a cool place below 25°C(77°F), away from direct sunlight. Ordinary visible light may cause the resin to polymerize and gel.



3D Printing Product **Manufacturer**
Equipment Automation **Supplier**
Your 3D Printing technology **Partner**

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